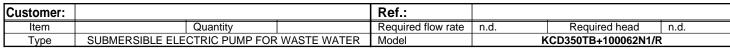
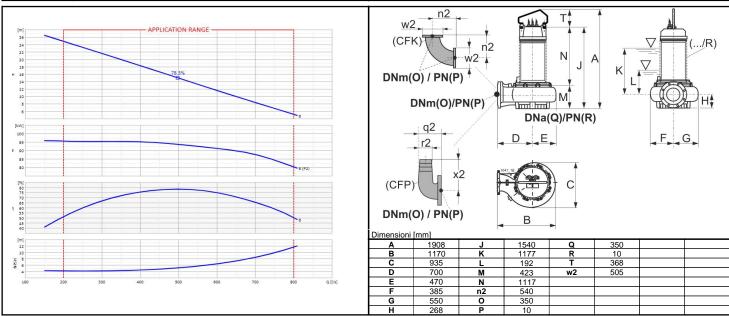


## TECHNICAL DATA SHEET







OPERATING DATA- ISO 9906:2012 3B -				CONSTRUCTION CHARACTERISTICS					
Q [l/s]	H [m]	P [kW]	η [%]	NPSH [m]	Delivery diameter	350		mm	
					Type of Impeller	Double channel		innel	
					Moment of inertia		5.04249 Kgm <sup>2</sup>		gm²
					Electric pump weight Installation		1778		Kg
					Seal on pump side Motor side		Mechanical		Mechanical
					Type of installation		n.d.		
				Operation		Continuous (S1)			

OPERATING LIMITS	OPERATING CHARACTERISTICS				non stop Kt			
Pumped liquid	Waste water		Service flow	Service flow rate		n.d.		n.d.
Max. temperature of pumped liquid	40	°C	Service head		n.d.		n.d.	
Maximum density	1	kg/dm³	H (Q=0) Hmax		31.71	24.86	m	
Maximum viscosity	1	mm²/s	Qmin Qmax		200	800	l/s	
Max. solid content	4 %		Power cons	Power consumption at duty point		n.d.		n.d.
Max. number of starts/hr	8		Max power consumption		95.53		kW	
Free passage	164	mm	Pump efficie	Pump efficiency Overall		n.d.	n.d.	n.d.
Minimum immersion depth	1177	mm	Sense of rotation (*)			Clockwise		e
ELECTRIC DUMP MATERIAL C			Number of			Operating		Stand-by
ELECTRIC PUMP MATERIALS			Number of p	Number of pumps installed		1		0
Support bearing Nodular cast iron			ELECTRIC MOTOR CHARACTERISTICS					
Cooling jacket Stainless steel								
Head cover	Cast iron		Nominal power		100		kW	
Cooling pipe	Stainless steel		Rated frequ	Rated frequency		50		Hz
Cable clamp	Cast iron		Rated volta	Rated voltage		400		V
Round power cable	n.d.		Rated current		177		Α	
Round auxiliary cable	n.d.		No. Poles Rotation speed		6	980	1/min	
Motor casing Cast iron		Type of motor		3 ~				
Shaft Stainless steel			Efficiency 4/4		91.0 %			
Conductivity probe n.d.			Power factor 4/4		0.890			
Delivery body	Cast iron		ls/In	Is/In Ts/Tn		6.7		n.d.
Impeller Cast iron		Thermal protection		Klixon				
Oil box Cast iron		Insulation class		F				
Ring impeller seat Steel/Rubber		Protection class			IP68			
Mechanical seal on pump side Silicon carbide/silicon		con carbide	Explosion-proof		n.a.			
Mechanical seal on motor side	Stainless steel/graphite		Power supp	ly cable	Length	H07RN-	10	m
Screws and nuts	Stainless steel		Efficiency c	lass	S.F			n.d.

Notes:	(*) Viewed from motor coupling side		
	OFFED No.	Pos.	Date
	OFFER No.		14/01/2020

T400IT-V01