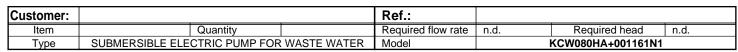
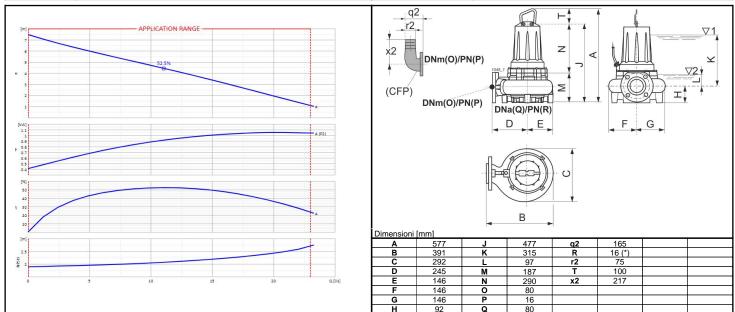


TECHNICAL DATA SHEET







							!		
OPERATING DATA- ISO 9906:2012 3B -				CONSTRUCTION CHARACTERISTICS					
Q [l/s]	H [m]	P [kW]	η [%]	NPSH [m]	Delivery diameter	80		mm	
					Type of Impeller	Open retracted		cted	
					Moment of inertia		0.03564 Kgm²		gm²
					Electric pump weight Installation		91.5		Kg
					Seal on pump side Motor side		Mechanical		Mechanical
					Type of installation		n.d.		
				Operation		Continuous (S1)			

OPERATING LIMITS	OPERATING CHARACTERISTICS				non stop Kt				
Pumped liquid	Waste water		Service flov	Service flow rate		n.d.		n.d.	
Max. temperature of pumped liquid	40	°C	Service head		n.d.		n.d.		
Maximum density	1	kg/dm³	H (Q=0)	H (Q=0) Hmax		7.5	7.47	m	
Maximum viscosity	1	mm²/s	Qmin	Qmin Qmax		0.01	23	l/s	
Max. solid content	4	%	Power consumption at duty point		n.d.		n.d.		
Max. number of starts/hr	20	20		Max power consumption		1.05		kW	
Free passage	80	mm	Pump effici	Pump efficiency Overall		n.d.	n.d.	n.d.	
Minimum immersion depth	315	mm	Sense of rotation (*)				Clockwise		
	•					Operating		Stand-by	
ELECTRIC PUMP MATERIALS			Number of	Number of pumps installed		1		0	
Support bearing Nodular cast iron			ELECTRIC MOTOR CHARACTERISTICS						
Flange bearing Cast iron									
Cable clamp	Cast iron		Nominal po	Nominal power		1.1		kW	
Round power cable	n.d.		Rated frequ	Rated frequency		50		Hz	
Motor casing	Cast iron		Rated volta	Rated voltage		400		V	
tator Electrical steel		Rated curre	Rated current		3.2		Α		
Complete shaft with rotor	Stainless steel/Magnetic steel		No. Poles Rotation speed		6	860	1/min		
Conductivity probe n.d.		Type of mo	Type of motor			3 ~			
Elastic ring Steel			Efficiency 4/4			63.0 %			
Delivery body Cast iron			Power factor 4/4			0.780			
Impeller	Cast iron		ls/In	Ts/Tn		3		n.d.	
Dil box Cast iron		Thermal protection		Klixon					
Ring impeller seat		Insulation c	Insulation class			F			
Mechanical seal on pump side silicon carbide/ceramic			Protection class			IP68			
Mechanical seal on motor side			Explosion-p	Explosion-proof		n.a.			
Screws and nuts			Power supply cable Length		NSSHO	10	m		
			Efficiency class S.F				n.d.		

Notes:	(*) Viewed from motor coupling side		
	OFFED No.	Pos.	Date
	OFFER No.		16/01/2020

T400IT-V01