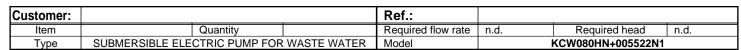
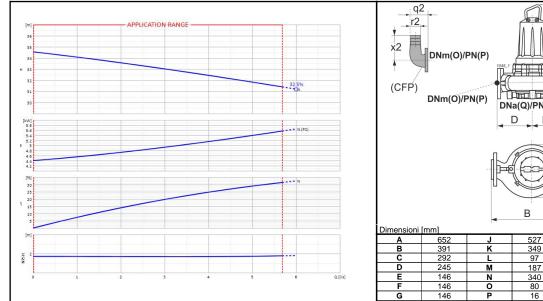
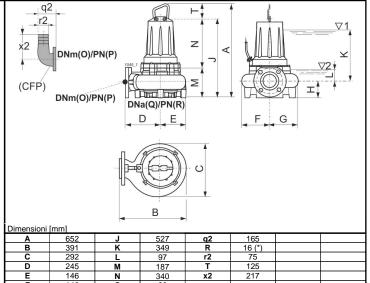


TECHNICAL DATA SHEET









OPERATING DATA- ISO 9906:2012 3B -				CONSTRUCTION CHARACTERISTICS					
Q [l/s]	H [m]	P [kW]	η [%]	NPSH [m]	Delivery diameter	80	0	mm	
					Type of Impeller	Open retracted			
					Moment of inertia		0.01934 Kgm²		
					Electric pump weight	Installation	94		Kg
					Seal on pump side Motor side		Mechanical		Mechanical
					Type of installation		n.d.		
			Operation		Continuous (S1)				

OPERATING LIMITS	OPERATING CHARACTERISTICS				non stop K+			
Pumped liquid	Waste water		Service flow	Service flow rate		n.d.		n.d.
Max. temperature of pumped liquid	40 °C		Service hea	Service head		n.d.		n.d.
Maximum density	1	kg/dm³	H (Q=0) Hmax		34.5	34.55	m	
Maximum viscosity	1	mm²/s	Qmin	Qmin Qmax		0.01	5.68	l/s
Max. solid content	4	%	Power consumption at duty point		n.d.		n.d.	
Max. number of starts/hr	15		Max power consumption		5.57		kW	
Free passage	80	mm	Pump efficiency Overall			n.d.	n.d.	n.d.
Minimum immersion depth	349	mm	<u> </u>		Clockwis		se	
·			Number of number installed		Operating		Stand-by	
ELECTRIC PUMP MATERIALS			Number of pumps installed		1		0	
Support bearing Nodular cast iron			ELECTRIC MOTOR CHARACTERICTICS					
Flange bearing Cast iron			ELECTRIC MOTOR CHARACTERISTICS					
Cable clamp			Nominal por	Nominal power			5.5	
Round power cable	n.d.		Rated frequ	Rated frequency		50		Hz
Motor casing	Cast iron		Rated voltage	Rated voltage		400		V
Stator	tator Electrical steel		Rated curre	Rated current		11.3		Α
Complete shaft with rotor	Stainless steel/Magnetic steel		No. Poles	No. Poles Rotation speed		2	2900	1/min
Conductivity probe	n.d.		Type of mot	Type of motor		3 ~		
lastic ring Steel		Efficiency 4/4		81.0 %				
Delivery body Cast iron			Power facto	Power factor 4/4		0.870		
Impeller	Cast iron		Is/In Ts/Tn		9.4	4	n.d.	
Oil box Cast iron			Thermal protection			Klixon		
Ring impeller seat			Insulation cl	Insulation class		F		
Mechanical seal on pump side	silicon carbide/ceramic		Protection of	Protection class		IP68		
Mechanical seal on motor side	Ceramic/graphite		Explosion-proof		n.a.			
Screws and nuts	Stainless steel		Power supp	ly cable	Length	NSSHO	10	m
			Efficiency cl	lass	S.F			n.d.

Notes:	(*) Viewed from motor coupling side		
	OFFER No.	Pos.	Date
OFFER No.			16/01/2020

T400IT-V01