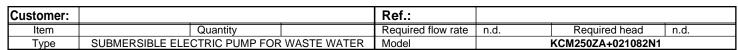
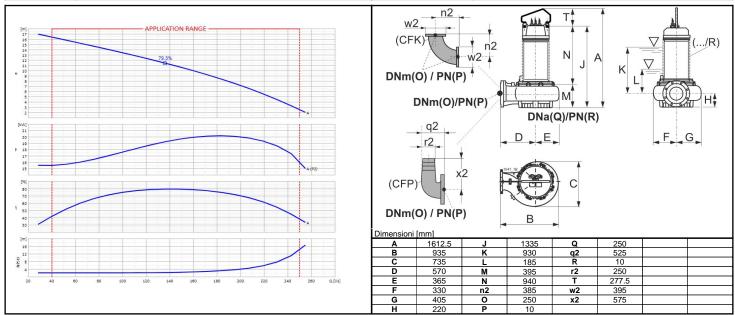


## TECHNICAL DATA SHEET







OPERATING DATA- ISO 9906:2012 3B -				CONSTRUCTION CHARACTERISTICS					
Q [l/s]	H [m]	P [kW]	η [%]	NPSH [m]	Delivery diameter	250	0	mm	
					Type of Impeller	Single channel		nnel	
					Moment of inertia		2.56322 Kgm²		gm²
					Electric pump weight Installation		653		Kg
					Seal on pump side	Motor side	Mechanical		Mechanical
					Type of installation		n.d.		
				Operation		Continuous (S1)			

OPERATING LIMITS	OPERATING CHARACTERISTICS				non stop K+				
Pumped liquid	Waste water		Service flow	Service flow rate		n.d.		n.d.	
Max. temperature of pumped liquid	40	°C	Service head		n.d.		n.d.		
Maximum density	1	kg/dm³	H (Q=0) Hmax		19.67	16.4	m		
Maximum viscosity	1	mm²/s	Qmin Qmax		40	250	l/s		
Max. solid content	4	%	% Power consumption at duty point		duty point	n.d.		n.d.	
Max. number of starts/hr	10		Max power consumption		20.15		kW		
Free passage	163	mm	Pump efficiency Overall		n.d.	n.d.	n.d.		
Minimum immersion depth	930	mm	Sense of rotation (*)				Clockwise		
ELECTRIC DUMP MATERIAL C	Number of pumps installed		Operating		Stand-by				
ELECTRIC PUMP MATERIALS			1		0				
Support bearing Nodular cast iron			ELECTRIC MOTOR CHARACTERISTICS						
Head cover Cast iron			ELECTRIC MOTOR CHARACTERISTICS						
Cable clamp	Cast iron		Nominal power		21		kW		
Round power cable	n.d.		Rated frequency		50		Hz		
Round auxiliary cable	n.d.		Rated voltage		400		V		
Motor casing	Cast iron		Rated current		44.1		Α		
Shaft Stainless steel			No. Poles	No. Poles Rotation speed		8	730	1/min	
Conductivity probe	n.d.		Type of mot	Type of motor		3 ~			
Delivery body Cast iron		Efficiency 4/4		87.0 %					
Impeller	Cast iron	Cast iron		Power factor 4/4		0.790			
Oil box	Cast iron		ls/ln Ts/Tn		5.6		n.d.		
Ring impeller seat Steel/Rubber			Thermal protection		Klixon				
Mechanical seal on pump side Silicon carbide/silicon carbide			Insulation class			F			
Mechanical seal on motor side Silicon carbide/silicon carbide		Protection class			IP68				
Screws and nuts Stainless steel			Explosion-proof		n.a.				
			Power supp	ly cable	Length	H07RN-	10	m	
			Efficiency cla		S.F			n.d.	

Notes:	(*) Viewed from motor coupling side		
	OFFED No.	Pos.	Date
	OFFER No.		14/01/2020

T400IT-V01