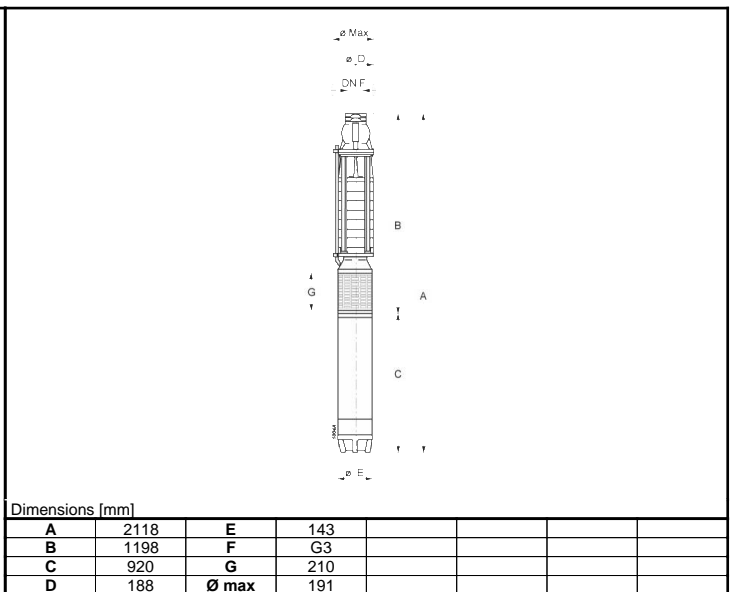
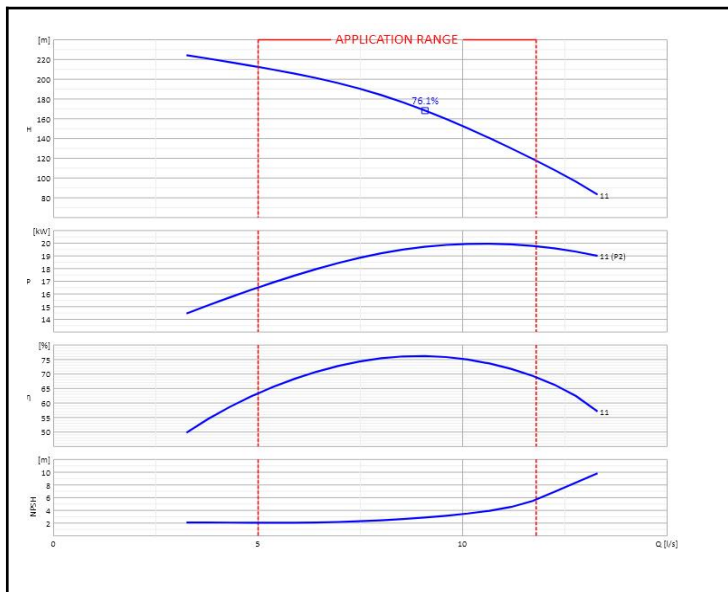


|                  |                           |               |                     |
|------------------|---------------------------|---------------|---------------------|
| <b>Customer:</b> |                           | <b>Ref.:</b>  |                     |
| Item             | Quantity                  | Required flow | n.d.                |
| Type             | SUBMERSIBLE ELECTRIC PUMP | Model         | E8R35/11+MAC630A-8V |



| OPERATING DATA- ISO 9906:2012 3B - |       |        |       |          | CONSTRUCTION CHARACTERISTICS |            |      |
|------------------------------------|-------|--------|-------|----------|------------------------------|------------|------|
| Q [l/s]                            | H [m] | P [kW] | η [%] | NPSH [m] |                              |            |      |
|                                    |       |        |       |          | Delivery diameter            | G3         | n.d. |
|                                    |       |        |       |          | Max. overall diameter        | 191        | mm   |
|                                    |       |        |       |          | Weight of electric pump      | 153.5      | Kg   |
|                                    |       |        |       |          | No. Stages                   | 11         |      |
|                                    |       |        |       |          | Motor seal                   | Mechanical |      |
|                                    |       |        |       |          | Type of installation         | Vertical   |      |

| OPERATING LIMITS                                   |                    |       |          |       | PUMP MATERIALS           |                                 |  |
|----------------------------------------------------|--------------------|-------|----------|-------|--------------------------|---------------------------------|--|
| Pumped liquid                                      | Water              |       |          |       | Delivery casing          | Cast iron                       |  |
| Max. temp. of pumped liquid (*)                    | 30                 |       | °C       |       | Diffuser unit            | Cast iron                       |  |
| Maximum density                                    | 1                  |       | kg/dm³   |       | Suction casing           | Cast iron                       |  |
| Maximum viscosity                                  | 1                  |       | mm²/s    |       | Impeller                 | Technopolymer                   |  |
| Maximum solid content                              | 40                 |       | g/m³     |       | Shaft                    | Stainless steel                 |  |
| Max. number of starts/hr                           | 20                 |       |          |       | Bearing bush             | Bronze                          |  |
| Minimum immersion depth                            | 477.5              |       | mm       |       | Coupling                 | Stainless steel                 |  |
| OPERATING CHARACTERISTICS                          |                    |       |          |       | Valve casing             | Cast iron                       |  |
| Service flow rate                                  | n.d.               |       |          | n.d.  | Strainer                 | Stainless steel                 |  |
| Service head                                       | n.d.               |       |          | n.d.  | Shaft sleeve             | Stainless steel                 |  |
| Qmin                                               | Qmax               | 5     | 11.8     | l/s   | MOTOR MATERIALS          |                                 |  |
| H (Q=0)                                            | Hmax (Qmin)        | 234.6 | 212.11   | m     | Shaft                    | Stainless steel                 |  |
| Power consumption at duty point                    | n.d.               |       |          | n.d.  | Sand guard               | Rubber                          |  |
| Pump efficiency                                    | Overall efficiency | n.d.  | n.d.     | n.d.  | Rotor                    | Electrical steel                |  |
| Max. pump efficiency (B.E.P.)                      | 76.1               |       |          | n.d.  | Stator                   | Electrical steel                |  |
| Sense of rotation (**)                             | Anticlockwise      |       |          |       | Stator shell             | Stainless steel                 |  |
| Number of pumps installed                          | Operating          |       | Stand-by |       | Winding                  | Green wire                      |  |
|                                                    | 1                  |       | 0        |       | Lower bracket            | Cast iron                       |  |
| ELECTRIC MOTOR CHARACTERISTICS                     |                    |       |          |       | Mechanical seal          | Silicon carbide/silicon carbide |  |
| Nominal power                                      | 22                 |       |          | kW    | Bearing                  | Graphite                        |  |
| Rated frequency                                    | 50                 |       |          | Hz    | Thrust-bearing           | Brass/Synthetic compound        |  |
| Rated voltage                                      | 400                |       |          | V     | Thrust-bearing foot slip | Cast iron                       |  |
| Rated current                                      | 46.6               |       |          | A     | Diaphragm                | Rubber                          |  |
| No. Poles                                          | Nominal speed      | 2     | 2870     | 1/min | Diaphragm cover          | Technopolymer                   |  |
| Insulation class                                   | Protection class   | n.d.  |          | IP68  | Upper bracket            | Cast iron                       |  |
| <i>Certified motor for use with drinking water</i> |                    |       |          |       |                          |                                 |  |

|               |                                                                                           |      |            |
|---------------|-------------------------------------------------------------------------------------------|------|------------|
| <b>Notes:</b> | (*) Speed of the water outside the jacket of the motor v=0.5 m/s                          |      |            |
|               | (**) View from delivery port.                                                             |      |            |
|               | In case of VSD operation, refer to Use and Maintenance Instructions of the electric pump. |      |            |
| OFFER No.     |                                                                                           | Pos. | Date       |
|               |                                                                                           |      | 16/01/2020 |